

Test report for stackability

Company: **Vernici Egidio Milesi S.p.A. RHO (MI)**

Date arrival of sample: 20/02/2009
 Product description: **pigmented water cycle for external surface TWE 262/30**
 Applied amount: TWE 262/30: 2 hands 231 gr/m²
 Test unit: Panel in beech of mm 20 water varnished.
 Test area: N° 6 list in beech from mm 20 X 30 X 150 varnished.
 Surface: Smooth
 Sampling: Sampling executed from Mrs .Tremolada, in conformity with standard..
 Lot: Unknown

Reference to the standard:	UNI EN ISO 4622 (Increment temperature: 50°C)
Author:	UNICHIM
Title:	Pressure test for stackability


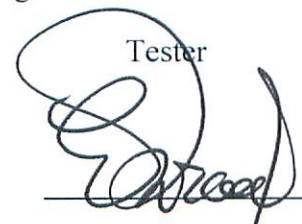

Part concerning the test

Date of the test: **29/04/2009**
 Operator: Enzo Morandi & Dott. Marco Fruscoloni
 Observer: Dott. Marco Fruscoloni & Marco Morandi
 Laboratory temperature: 23°C. / humidity: 50%
 Application method : Stendifilm whorl from 200µm
 Time of drying: 48 hours in controlled condition 23°C / 50% U.R.
 Equipment used: Plate with arm and free piston with spherical joint
 Test load: **1000 grams**
 Time of contact/weight 24 h in stove with thermostat 50°C, 40% U.R.

Products and results

Sample's name	Contact	mm. ²	Weight T. g	Pa	Deterioration
Beech + TWE 262/30	30 X 30	900	1113	12360	OK, no Adhesion

Notes Nothing to notice.

Technical responsib  Tester  Laboratory's manager  Observer