

**Test report for stackability**

Company: **Vernici Egidio Milesi S.p.A. RHO (MI)**

Date arrival of sample: 20<sup>th</sup> April 2006  
 Product description: **White pigmented water cycle for external surface TWE 287.**  
 Applied amount: 235 g/m<sup>2</sup> of TWE 287 AQUALOID TIX WHITE  
 Test unit: Panel in beech of mm 20 water varnished.  
 Test area: N° 6 list in beech from mm 20 X 30 X 150 varnished.  
 Surface: Smooth white pigmented.  
 Sampling: Sampling executed from Mrs .Tremolada, in conformity with standard..  
 Lot: Unknown

<b>Reference to the standard:</b>	<b>UNI EN ISO 4622 (Increment temperature: 50°C)</b>
Author:	UNICHIM
Title:	Pressure test for stackability

**Part concerning the test**

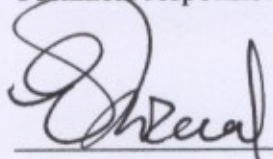
Date of the test: **18/05/2006**  
 Operator: Enzo Morandi  
 Observer: Degli Innocenti Alessio & Ugo Boddi  
 Laboratory temperature: 23°C. / humidity: 50%  
 Application method : Stendifilm whorl from 200µm  
 Time of drying: 48 ore in controlled condition 23°C / 50% U.R.  
 Equipment used: Plate with arm and free piston with spherical joint  
 Test load: **1000 grams**  
 Time of contact/weight 24 h in stove with thermostat 50°C, 40% U.R.

**Products and results**

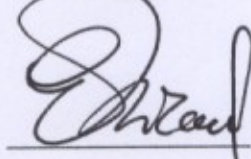
Sample's name	Contact	mm. <sup>2</sup>	Weight T. g	p	Deterioration
<b>Beech + TWE 287</b>	30 X 30	<b>900</b>	1113	<b>12360</b>	Adhesion with little blob of colour

**Notes** Nothing to notice.

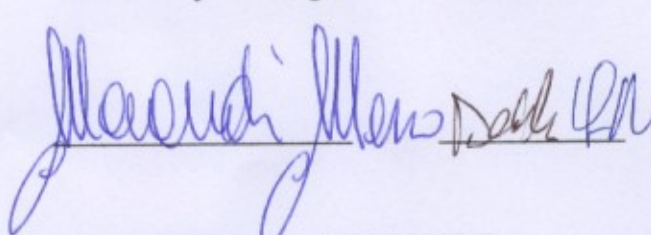
Technical responsible



Tester



Laboratory's manager



Observer